

visionLINE™

FIREPLACE SYSTEMS

TAURUS - AU/NZ

freestanding
Low emission burner

INSTALLATION AND OWNERS MANUAL



INSTALLER: Leave this manual with party responsible for use and operation

OWNER: Retain this manual for future reference

Contact your dealer with questions on installation, operation or service

Australian Compliance tag - sample



WOOD FIRE COMPLIANCE LABEL

This appliance has been TESTED TO AS/NZS4013 for Hardwood by ASFT Report. 20009 Date tested: FEBRUARY 2020

VisionLINE Taurus	Freestanding and Inbuilt
OVERALL AVERAGE EFFICIENCY	
WHEN TESTED IN ACCORDANCE WITH AS/NZS 4012:	61%
AVERAGE PARTICULATE EMISSION FACTOR	
WHEN TESTED IN ACCORDANCE WITH AS/NZS 4013:	1,3 G/KG
MAXIMUM AVERAGE HEAT OUTPUT	15,4 kW
CATALYTIC COMBUSTOR	NO
APPROVED FUEL:	BURN ONLY HARDWOOD WITH A MOISTURE CONTENT LESS THEN 20%
Wetback - All Models:	Wetbacks are NOT an approved option and must not be fitted.
Manufactured By:	Burning Technology - Stupkova - 952/18, Nová Ulice, 77900, Olomouc - Czech Republic EU
Serial No./ N° de série: BT 005E 001 5 6771 B	Date of Manufacture / Date de fabrication: 7038-200 R4
	2023 2024 2025 JAN FEB MAR APR MAY JUN JUL AUG SEP OCT NOV DEC

Made in The EU

INSTALLATION DATE: / /

New Zealand Compliance tag - sample



WOODFIRE COMPLIANCE LABEL

This appliance has been TESTED TO AS/NZS4012/13 for Softwood by ASFT Report. 23048 Date tested: JULY 2023

VisionLINE Taurus SS	Freestanding
OVERALL AVERAGE EFFICIENCY	
WHEN TESTED IN ACCORDANCE WITH AS/NZS 4014.2:	65%
AVERAGE PARTICULATE EMISSION FACTOR	
WHEN TESTED IN ACCORDANCE WITH AS/NZS 4014.2:	1,0 g/kg
MAXIMUM AVERAGE HEAT OUTPUT.....	9 kW
RANGE OF AVERAGE HEAT OUTPUT	5 - 9 kW
APPROVED FUEL:	BURN ONLY SOFTWOOD WITH A MOISTURE CONTENT LESS THEN 25%
EMISSION AVERAGE RATE.....	76 mg/MJ
Manufactured By:	Burning Technology - Stupkova - 952/18, Nová Ulice, 77900, Olomouc - Czech Republic EU
Testing laboratory address:	Australian Solid Fuel Testing Laboratory, 3 Garden Street, Morwell, Victoria Australia 3840
Serial No./ N° de série: BT 005E 001 5 1560 B	Date of Manufacture / Date de fabrication:
	2023 2024 2025 JAN FEB MAR APR MAY JUN JUL AUG SEP OCT NOV DEC

ECAN authorisation number: CRC243463

Made in The EU

INSTALLATION DATE: / /

Performance may vary from test

For insert or zero clearance installations, the compliance tag must be secured to the unit with the supplied wire and positioned under the firebox for future access.

Safety Alert Key:




- **DANGER!** Indicates a hazardous situation which, if not avoided will result in death or serious injury.
- **WARNING!** Indicates a hazardous situation which, if not avoided could result in death or serious injury.
- **CAUTION!** Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.
- **NOTICE:** Indicates practices which may cause damage to the appliance or to property.

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INSTALLATIONS TO COMPLY WITH AS/NZS2918 AND
WILL REQUIRE A BUILDING CONSENT

IMPORTANT: Read all instructions carefully before starting installation. Failure to follow these instructions may result in a fire hazard and will void the warranty.




WARNING




Fire Risk.
VisionLINE fireplaces disclaims any responsibility for, and the warranty will be voided by, the following actions:

- Installation and use of any damaged appliance.
- Modification of the appliance.
- Installation other than as instructed by VisionLINE fireplaces.
- Installation and/or use of any component part not approved by VisionLINE fireplaces.
- Operating appliance without fully assembling all components.
- Do NOT Over fire - If appliance or chimney connector glows, you are over firing.

Any such action that may cause a fire hazard.

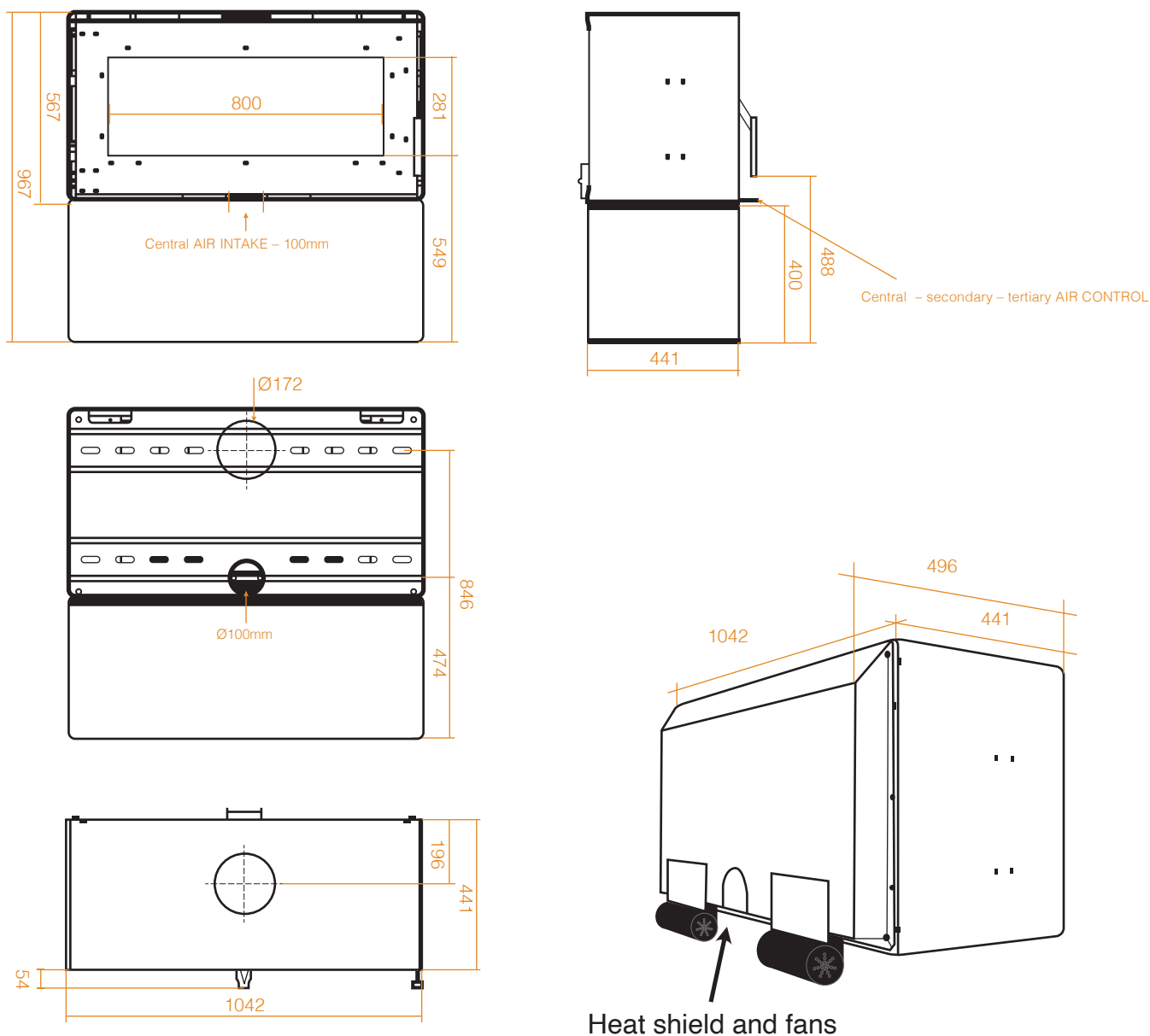


WARNING



If the information in these instructions is not followed exactly, a fire could result causing property damage, personal injury, or death.

- Do not store or use gasoline or other flammable vapours and liquids in the vicinity of this or any other appliance.
- Do not over fire - If appliance or chimney connector glows, you are over firing. Over firing will void your warranty.
- Comply with all minimum clearances to combustibles as specified. Failure to comply may cause house fire.



IMPORTANT: Read all instructions carefully before starting installation. Failure to follow these instructions may result in a fire hazard and will void the warranty.

INSTALLATIONS TO COMPLY WITH AS/NZS2918 AND MAY REQUIRE A BUILDING CONSENT

Note:

- The Taurus firebox weighs approx. 310kg including base.
- To safely lift the unit onto the base for positioning, the unit should be stripped of as much weight as possible by removing all bricks, baffles and the door assembly. See page 21
- The top door hinge should be marked for its location prior to removal so it can be re-assembled easily into its correct location. If the door doesn't locate into the latch mechanism correctly adjustment is via the two bolts on the top hinge. See page 21
- Heat shield is required for optional fans and reduced clearance to combustible walls. See page 22



WARNING



Fire Risk.

For use with solid wood fuel only.
Other fuels may over fire and generate poisonous gases (i.e. carbon monoxide).

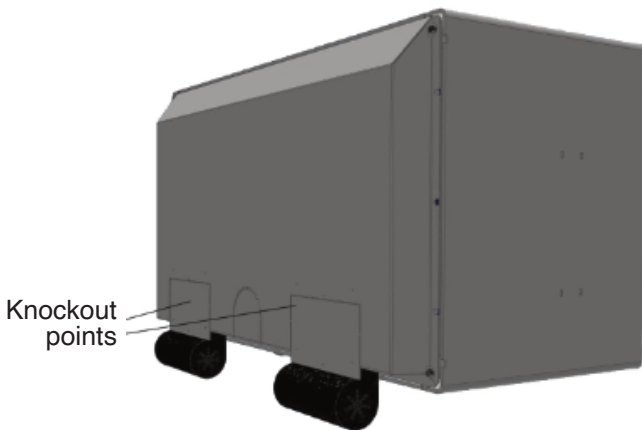
FAN PROVISION

If optional fans are used, ensure there is provision for 2x power points. Power cord requires a single 240v 10amp GPO each.

To install fans, use (not supplied) 10mm self tapping screws.

Alternatives to the Pedestal base is possible and should be constructed out of non-combustible materials such as steel or natural stone. If placing at an elevated height (100mm min) above the floor, refer to FIG 3 for hearth requirements and clearances.

The unit heat shield has 3 knockout points as per below. If placing on an alternate base, the left and right knockout points should be removed to elevate the fan position so as to not foul on the platform.



Optional fans should not be used within 45 minutes of starting the fireplace, this allows the firebox to warm up prior to heat being pulled from the heat exchanger. Using the optional fans prior will reduce the heat output of the fire and delay the warm up process dramatically.

Please Note - Fans should be switched off when the fireplace door is opened. Failure to do so may result in smoke being blown into the room.

OUTSIDE AIR

The Taurus can be connected to outside air via the central air intake at the rear or base of the unit (See line drawings on previous page). This can be via rigid or flexible connection to a vermin proof cap on the exterior of the building.

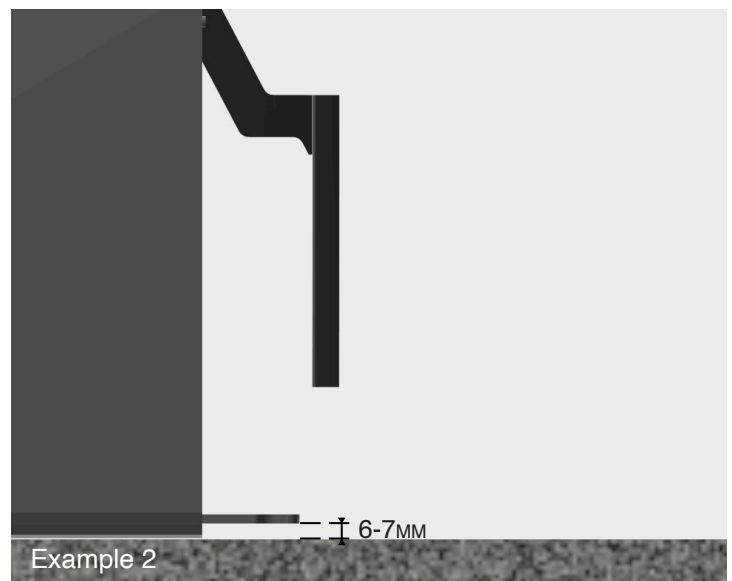
Remove central rear knockout point on the rear heat shield in all situations except when using outside air through the lower air intake.

Please note: The outside air duct must be led outdoors or into a well-ventilated room inside the building (cellar, utility room, etc.).

FLOATING HEARTH

For a floating hearth, consideration should be given to the usability of the burn rate control handle due to the low position location. See example 1 & 2.

Nylon feet should remain on the unit for spacing off the hearth material.



The VisionLINE Taurus may require an insulating Floor Protector depending on the installation type. It is tested and complies with the minimum Floor Protector requirements of **AS/NZS 2918**. See below for Hearth specifications.

Note:

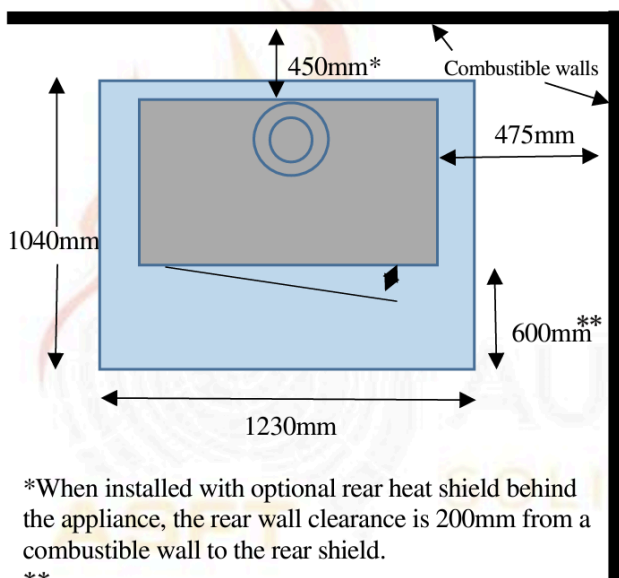
- The minimum Floor Protector sizes are specified in the clearance chart, see FIG 1, 2 and 3.
- A Floor Protector can include ceramic tiles with grouted joints fixed directly onto a wooden floor or a Steel panel or any other non combustible material laid directly onto a wooden floor.
- If installed directly onto a concrete slab, the concrete slab can be considered as the floor protector, but must maintain the minimum measurement listed.
- The Taurus must be bolted to the base from the underside of the base (with supplied M8 cone tapered allen key bolts x4) and to the floor protector to comply with **seismic restraint** provision of **AS/NZS 2918**

Notice: The pedestal base has M8 threaded shipping restraint holes which are recommended to be utilised to anchor to the hearth using (not supplied) 8mm masonry dynabolts

- If installation does not include one of the pedestal bases and positioned at a height as per fig 1, the unit will require to be secured to the hearth through the outer casing of the unit using (not supplied) 8mm masonry anchors. See page 21 for instructions on this procedure.

PARALLEL POSITIONING - min base height 100mm

Fig. 1



*When installed with optional rear heat shield behind the appliance, the rear wall clearance is 200mm from a combustible wall to the rear shield.

** When installed on optional pedestal base, hearth projection minimum is 300mm. See fig 3.

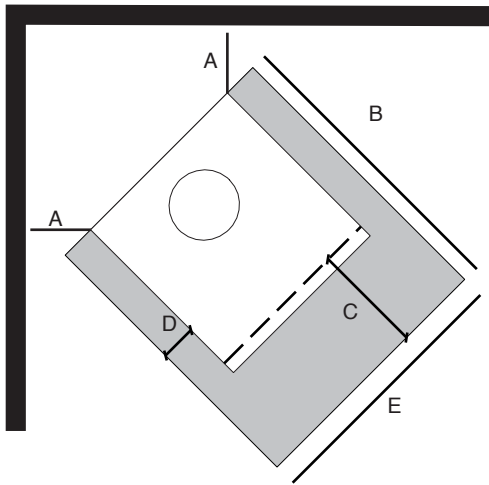
Note: Installation minimum height to floor

A minimum 440mm deep x 1040mm wide x 100mm thick floor protector (Hebel Block) must be used under the appliance, 1230mm wide x 600mm deep x 42mm thick floor protector (compressed board) must be used in front of the appliance base when installing the appliance. See joint AS/NZS 2918 3.3.2. The floor protector should extend 600mm in front of the appliance door and be placed centrally in the 1230mm width.

Typical flue size for triple cased flue
150mm | 200mm | 250mm

Vertical clearance above the appliance of 1500mm to a combustible ceiling or bulk head to be maintained as per 2918 section 3.2.2

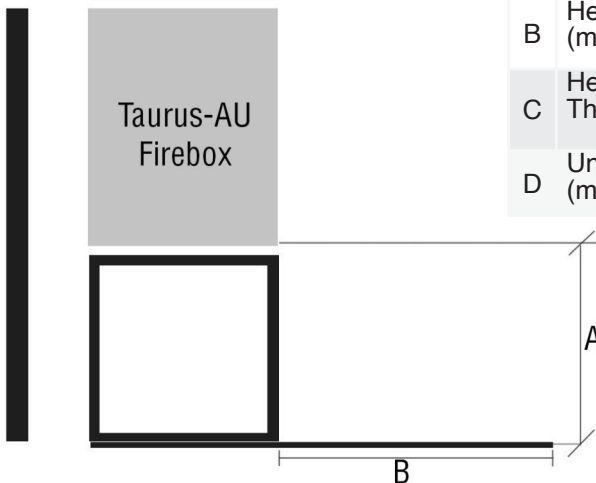
Fig 2.



	Using AU Default flue kit with solid or mesh 8"	TAURUS-AU
A	Min Clearance from firebox to corner walls	450MM*
B	Depth of floor protector	1040MM
C	Min Distance from firebox opening to floor protector front	600MM
D	Min distance from firebox to floor protector side	95MM
E	Width of floor protector	1230MM

When installed with optional rear heat shield behind the appliance, reduce to 200mm from the heat shield *

Fig 3.



A	Height of unit Above Floor (mm)	100	200	300	400
B	Hearth Projection (mm)	600	530	425	300
C	Hearth Projection Thickness (mm)	42	20	6	6
D	Under unit thickness (mm)	100	20	6	6

Please note: 300mm hearth projection min. when using optional wood storage base/pedestal

Vertical clearance above the appliance of 1500mm to a combustible ceiling or bulk head to be maintained as per 2918 section 3.2.2



WARNING

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- Modification of the appliance.
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- Installation and/or use of any component part not approved by VisionLINE fireplaces.
- Operating appliance without fully assembling all components.
- Do NOT Over fire - If appliance or chimney connector glows, you are over firing.

Any such action that may cause a fire hazard.

For flue system installation, please follow manufacturers instructions.

Below relates specifically to the active flue connection.



Lower channel

The active 6" flue seats over the flue starter spigot, the flue crimp will slide down and rest in the lower channel.

Friction fitment secures the flue on the spigot, no sealant required.

If active flue is found to be slack or loose, cut off the crimp on the first length to ensure air-tight fitment.

Flue spigot removal for demonstration purposes only. Not required for installation of the fireplace.

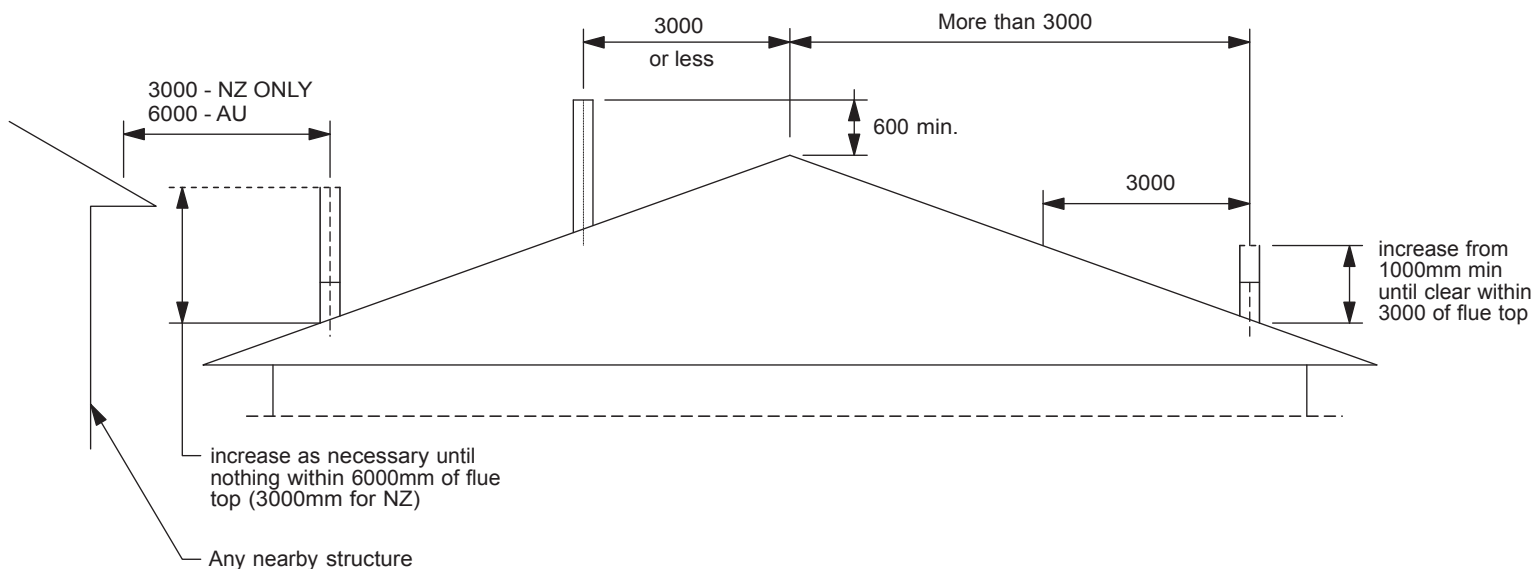


Flue seated correctly.

Typical flue size for triple cased flue
150mm | 200mm | 250mm

VisionLINE fireplaces recommends using VisionLINE Safety Vent AIR insulated flue kits.

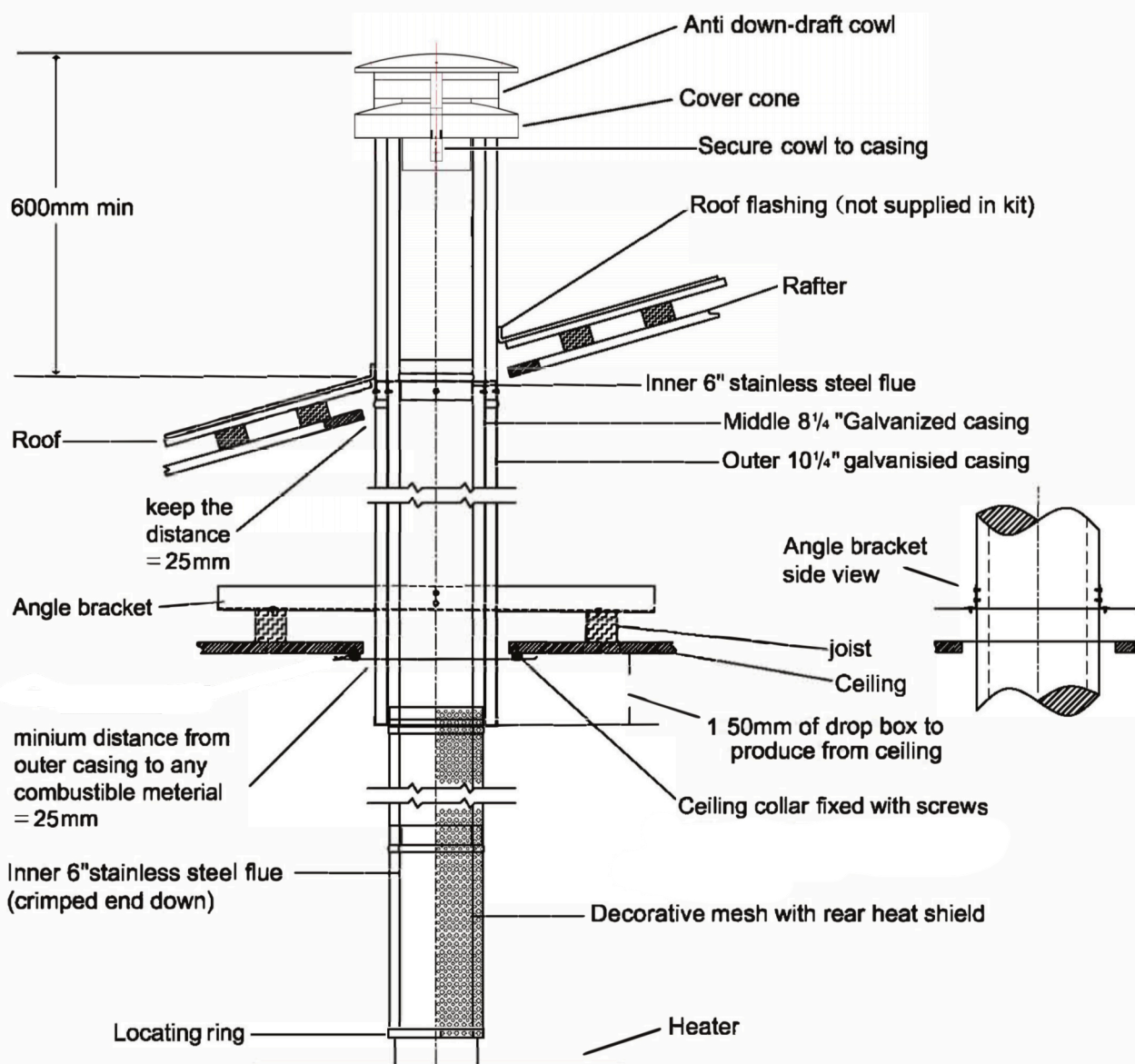
MINIMUM HEIGHT OF FLUE SYSTEM EXIT



Tested flue systems, as per AS/NZS 2918 - Australia

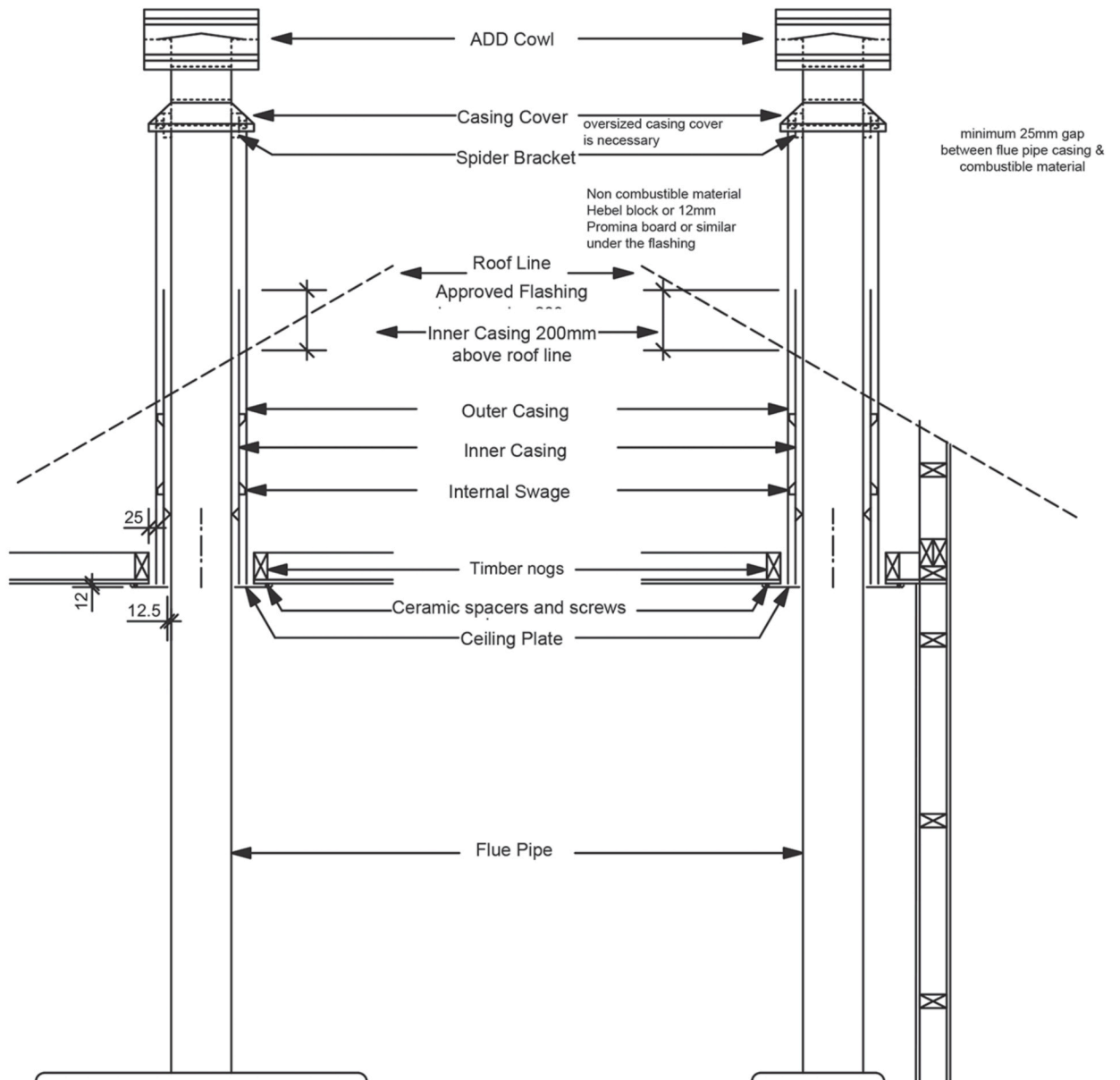
For connecting into a standard installation:

The following drawing is meant as a guide only. Your wood heater *must* be installed by a qualified person whose work conforms with local council regulations, Australian/New Zealand standards (AS/NZS 2918) & manufacturer's recommendations.



Tested flue systems, as per AS/NZS 2918:2001 - For New Zealand

Drawing not to scale



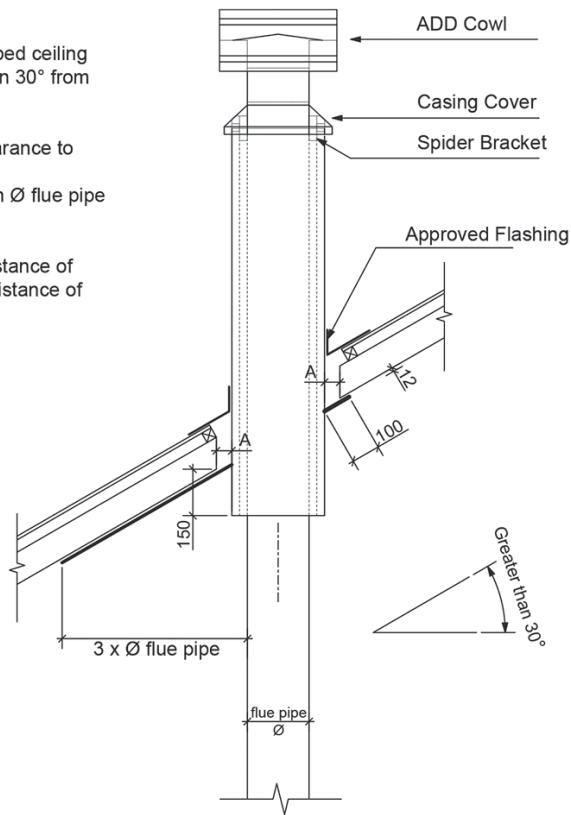
Untested flue systems, as per AS/NZS 2918:2001 & 2018 4.6.3(b)

AS/NZS2918:2001

Un-tested flue with sloped ceiling penetration greater than 30° from horizontal

4.5.1.2(b) = 50mm clearance to combustible material
A = 62.5mm for 225mm Ø flue pipe

4.6.3(b)
Fig 4.6 = downward distance of casing and 3 x Ø flue distance of the ceiling plate

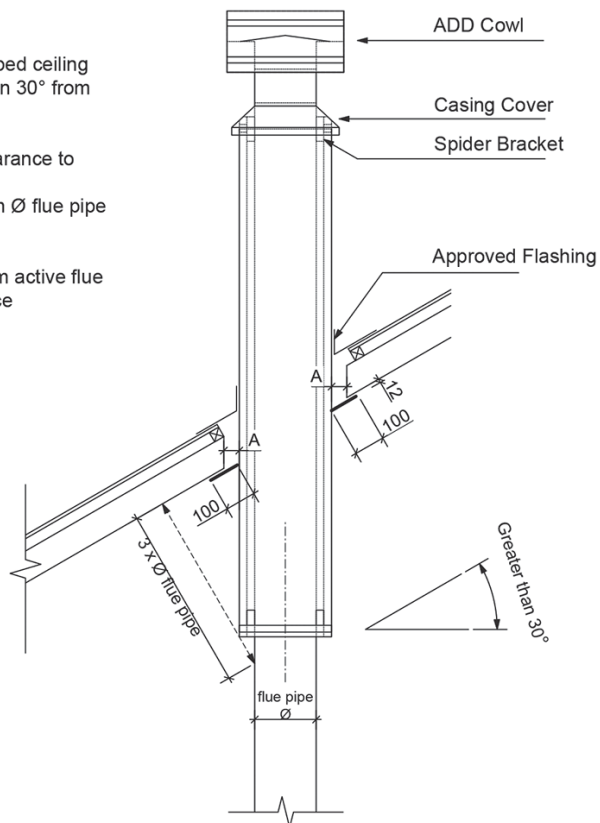


AS/NZS2918:2001

Un-tested flue with sloped ceiling penetration greater than 30° from horizontal

4.5.1.2(b) = 50mm clearance to combustible material
A = 62.5mm for 225mm Ø flue pipe

4.6.3(b)
Fig 4.6 = 3 x Ø flue from active flue to heat sensitive surface



Inserting the freestanding unit into a brick/hebel structure AS/NZS 2918 section 3.4.1.2 considerations are as follows.

Top of the enclosure shall be capped, and the capping shall be at least 5mm thick steel plate or at least 12mm thick heat-resistant material.

Where the flue system passes through the capping of the enclosure, the active flue shall be double cased and ventilated through the capping, the ventilation coming from inside the enclosure. The lower end of the casing shall be close fitting against the enclosure capping.

The outer casing shall have clearances to heat-sensitive material of not less than 25mm.

VisionLINE Safety Vent Air Flue can be used as an alternative to air cooled flue flue in this situation. If requiring outside air via this flue system, allow 100mm of extra cavity depth for the T-section and snorkel.

A chimney chase structure shall have obstruction free, vermin proof air vents to supply obstruction free air both at the bottom and the top termination point in order to ventilate the chimney chase cavity. Fig 1

Ventilation openings of not less than 10 000 mm² free space shall be provided near the base and the top of the enclosure. Flue casing ventilation shall not be considered part of the free space requirement.

See following page for alternate cavity venting options

There shall be no combustibles on top of the chimney chase termination.

It is recommended to have a minimum 5-10mm gap around the sides and top of the fireplace to the masonry structure for expansion and contraction. If not using the Taurus FS base, this can be covered with the optional ZC-TRIM-TAURUS 4 sided 50mm trim if required as pictured below.

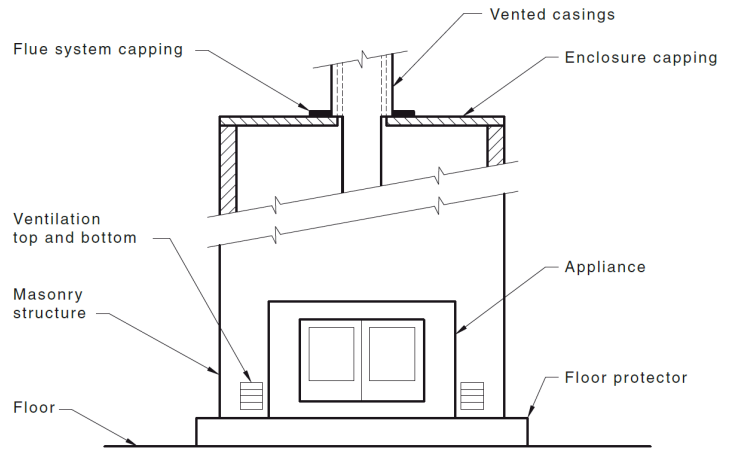


Fig 1

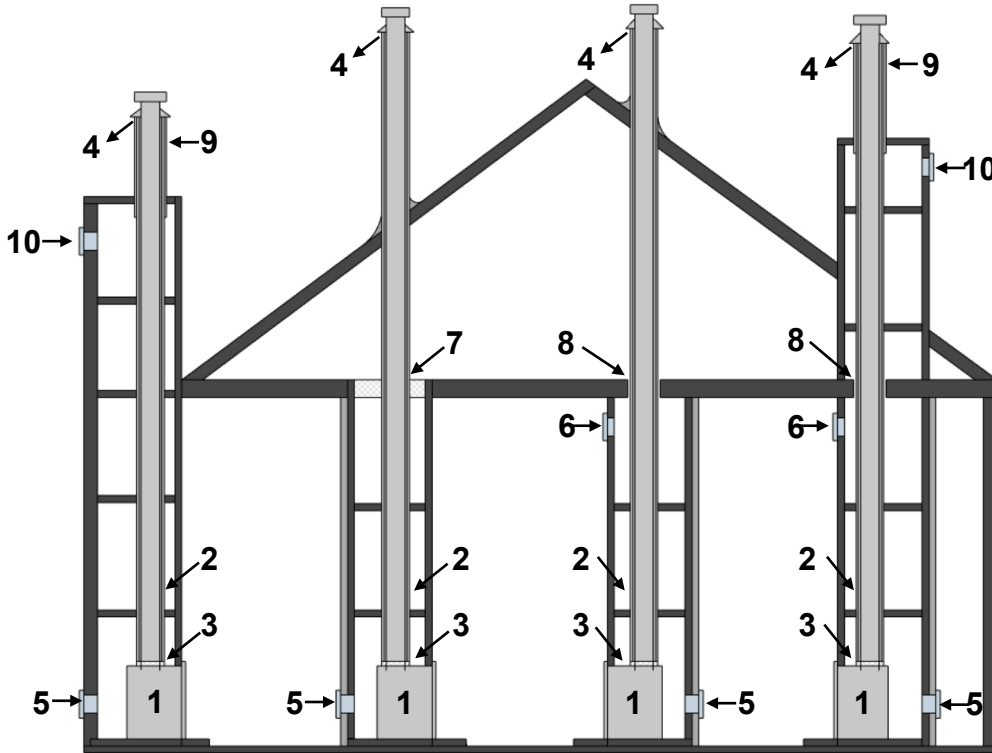


ILLUSTRATION ONLY - ACTUAL REQUIREMENTS MAY VARY



ZC-TRIM-TAURUS

CAVITY VENTILATION OPTIONS



a) Exterior cavity b) Interior cavity open to roof space c) Interior cavity closed at ceiling d) Interior cavity closed at ceiling and additional termination cavity

LEGEND

1. Appliance
2. Vented flue system with 2 casings
3. Flue system air inlet
4. Flue system air outlet
5. Bottom vent – cool air inlet
6. Room vent – interior hot air outlet
7. Ceiling vent – vermin proof mesh
8. Vented ceiling penetration
9. Venting through casing
10. Top side vent to built-in structure

F. Install Checklist

ATTENTION INSTALLER
Follow this Standard Work Checklist

This standard work checklist is to be used by the installer in conjunction with, not instead of, the instructions contained in this installation manual.

Customer: _____
 Date Install: _____ Lot / Address: _____
 Location of Appliance: _____ Installer: _____
 Dealer / Distributor Phone #: _____ Serial #: _____
 Model: _____

WARNING! Risk of Fire or Explosion! Failure to install appliance according to these instruction can lead to a fire or explosion.

Appliance Install

	YES	IF NO, WHY?
Verified clearances to combustibles.	<input type="checkbox"/>	_____
Appliance is level and connector is secured to appliance.	<input type="checkbox"/>	_____
Hearth extension size/height decided.	<input type="checkbox"/>	_____
Outside air kit installed.	<input type="checkbox"/>	_____
Floor protection requirements have been met.	<input type="checkbox"/>	_____
If appliance is connected to a masonry chimney, it should be cleaned and inspected by a professional. If installed to a factory built metal chimney, the chimney must be installed according to the manufacturer's instructions and clearances.	<input type="checkbox"/>	_____

Chimney

Chimney configuration complies with diagrams.	<input type="checkbox"/>	_____
Chimney installed, locked and secured in place with proper clearance.	<input type="checkbox"/>	_____
Chimney meets recommended height requirements (14-16 feet). Roof flashing installed and sealed.	<input type="checkbox"/>	_____
Terminations installed and sealed.	<input type="checkbox"/>	_____

Clearances

Combustible materials not installed in non-combustible areas.	<input type="checkbox"/>	_____
Verified all clearances meet installation manual requirements.	<input type="checkbox"/>	_____
Mantels and wall projections comply with installation manual requirements.	<input type="checkbox"/>	_____
Protective hearth strips and hearth extension installed per manual requirements.	<input type="checkbox"/>	_____

Appliance Setup

All packaging and protective materials removed.	<input type="checkbox"/>	_____
Firebrick, baffle and ceramic blanket installed correctly.	<input type="checkbox"/>	_____
All labels have been removed from the door.	<input type="checkbox"/>	_____
All packaging materials are removed from inside/under the appliance.	<input type="checkbox"/>	_____
Manual bag and all of its contents are removed from inside/under the appliance and given to the party responsible for use and operation.	<input type="checkbox"/>	_____

VisionLINE fireplaces recommends the following:

- Photographing the installation and copying this checklist for your file.
- That this checklist remain visible at all times on the appliance until the installation is complete.

Comments: Further description of the issues, who is responsible (Installer/Builder/Other Trades, etc.) and corrective action needed:
 Comments communicated to party responsible _____ by _____ on _____
 (Builder / Gen. Contractor) (Installer) (Date)

Install Guide

Getting Started

A. Design and Installation Considerations

Consideration must be given to:

- Safety
- Convenience
- Traffic flow
- Chimney and chimney connector required

It is a good idea to plan your installation on paper, using exact measurements for clearances and floor protection, before actually beginning the installation. If you are not using an existing chimney, place the appliance where there will be a clear passage for a factory-built listed chimney through the ceiling and roof.

We recommend that a qualified building inspector and your insurance company representative review your plans before and after installation.

If this appliance is in an area where children may be near it is recommended that you purchase a decorative barrier to go in front of the appliance. Remember to always keep children away while it is operating and do not let anyone operate this appliance unless they are familiar with these operating instructions.

CAUTION

Check building codes prior to installation.

- Installation **MUST** comply with local, regional, state and national codes and regulations.
- Consult insurance carrier, local building, fire officials or authorities having jurisdiction about restrictions, installation inspection, and permits.

WARNING



Asphyxiation Risk.

- Do **NOT** connect this appliance to a chimney flue servicing another appliance.
- Do **NOT** connect to any air distribution duct or system.

May allow flue gases to enter the house.

NOTICE: VISIONLINE FIREPLACES ASSUMES NO RESPONSIBILITY FOR THE IMPROPER PERFORMANCE OF THE APPLIANCE SYSTEM CAUSED BY:

- Inadequate draft due to environmental conditions
- Down drafts
- Tight sealing construction of the structure
- Mechanical exhausting devices
- Over drafting caused by excessive chimney heights
- Ideal performance is with height of chimney between 14-16 feet (4.26-4.88m) measured from the base of the appliance.

B. Fire Safety

To provide reasonable fire safety, the following should be given serious consideration:

1. Install at least one smoke detector on each floor of your home to ensure your safety. They should be located away from the heating appliance and close to the sleeping areas. Follow the smoke detector manufacturer's placement and installation instructions, and be sure to maintain regularly.
2. A conveniently located Class A fire extinguisher to contend with small fires resulting from burning embers.
3. A CO detector should be installed in the room with the appliance.
4. A practiced evacuation plan, consisting of at least two escape routes.
5. A plan to deal with a chimney fire as follows:
In the event of a chimney fire:
 - a. Evacuate the house immediately
 - b. Notify fire department.

C. Negative Pressure

WARNING



Asphyxiation Risk.

- Negative pressure can cause spillage of combustion fumes, soot and carbon monoxide.
- Appliance needs to draft properly for safety.

Negative pressure results from the imbalance of air available for the appliance to operate properly. It can be strongest in lower levels of the house.

Causes include:

- Exhaust fans (kitchen, bath, etc.)
- Range hoods
- Combustion air requirements for furnaces, water appliances and other combustion appliances
- Clothes dryers
- Location of return-air vents to furnace or air conditioning
- Imbalances of the HVAC air handling system
- Upper level air leaks such as:
 - Recessed lighting
 - Attic hatch
 - Duct leaks

To minimise the effects of negative air pressure:

- Install optional outside air kit with the intake facing prevailing winds during the heating season
- Ensure adequate outdoor air for all combustion appliances and exhaust equipment
- Ensure furnace and air conditioning return vents are not located in the immediate vicinity of the appliance
- Avoid installing the appliance near doors, walkways or small isolated spaces
- Recessed lighting should be a “sealed can” design
- Attic hatches weather stripped or sealed
- Attic mounted duct work and air handler joints and seams taped or sealed
- Basement installations should be avoided



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- Modification of the appliance.
- Installation other than as instructed by VisionLINE fireplaces.
- Installation and/or use of any component part not approved by VisionLINE fireplaces.
- Operating appliance without fully assembling all components.
- Operating appliance without legs attached (if supplied with appliance).
- Do NOT Over fire - If appliance or chimney connector glows, you are over firing.

Any such action that may cause a fire hazard.



WARNING



Fire Risk.

Inspect appliance and components for damage. Damaged parts may impair safe operation.

- Do NOT install damaged components.
- Do NOT install incomplete components.
- Do NOT install substitute components.

Report damaged parts to dealer.

D. Tools And Supplies Needed

Before beginning the installation be sure the following tools and building supplies are available:

Reciprocating saw	Flat blade screwdriver
Framing material	Pliers
High temp caulking material	Electric drill and bits
Hammer	Plumb line
Gloves	Safety glasses
Phillips screwdriver	Level
Framing square	Tape measure
	Misc. screws and nails
	10mm socket or wrench

1/2-3/4 in. length, #6 or #8 self-drilling screws

E. Inspection of Appliance and Components

- Remove appliance and components from packaging and inspect for damage.
- Report to your dealer any parts damaged in shipment.
- **Read all the instructions before starting the installation. Follow these instructions carefully during the installation to ensure maximum safety and benefit.**

GENERAL INSTRUCTIONS FOR FLUE SYSTEM

- Flue pipe installed crimp/narrow end down
- Outer casings installed crimped/narrow end up. (Critical when exposed above the roof)
- Inner casings - direction not critical
- Flue pipes - seal all joints including firebox spigot. - fix with a minimum of 3 stainless steel rivets
- Flue pipe spacers - affix to flue pipe
- Flue system termination point - Refer to AS/NZS 2918 4.9.1.
- Flue pipe shall extend not less than 4.6m above top of the floor protector as per AS/NZS 2918 4.9.1(a)
- Façade or chase systems - same rule applies as above.

UNIT IS APPROVED WITH EITHER SINGLE SHIELD, MESH OR SOLID 8" OUTER SKIN

Note: These instructions apply to 150mm diameter flue pipe systems as tested to AS/NZS 2918

1. Either locate the appliance in position or by measuring at the ceiling mark the flue pipe centre position. Check that the outer casing is unobstructed through the attic space or roof area.
2. Spike the centre with a nail. Transfer this position to the next surface above. Plumb bob/laser.
3. Cut out the ceiling penetration hole – square or rectangle – short axis equals outer casing diameter plus 50mm, long axis as required. See Table 5 . Perform the same at the roof penetration.
4. Frame out the hole with minimum 75 x 50 timber or as required for roofing material. Minimum requirement at roof penetration see NZ Building Code E2 Acceptable Solution (from 01/07/05).
5. Install the outer casing so that :-
 - (i) lower end is flush with the underside of the ceiling material and
 - (ii) with the addition of metal "L" brackets, affix to the outer casing at 90 degrees secure the outer casing centrally to the ceiling and roof nogs. Alternatively substitute the "L" brackets for 25mm thick non heat sensitive packers. Secure the outer casing through the packers with horizontal fixings to the nogs. Refer to the General Instruction for termination height. The option of outer casing slips to be taken into account.
6. Flash the outer casing to the roof material with the appropriate approved flashing.
7. If using an outer/inner casing combination, now install the inner casing ensuring it extends a minimum 200mm above the high side of the roof penetration. If not using a combination see '11' below.
8. Refer to Firebox Installation, points 1 & 2.
9. Prepare the ceiling plate and place upside down over the flue spigot.
10. Install the flue pipes by preferred method – either up or down the outer casing. Affix each length per the notes in General Instructions (above). Extend the flue pipe above the outer casing to suit the casing cover/cowl assembly.
11. If the inner casing has not been installed, install now. Refer to 7 above for minimum height.
12. Install the cowl assembly, i.e. Top spacer, casing cover and cowl.
13. Position and secure the ceiling plate with the screws and spacers.
14. Wipe the flue pipe to remove finger marks.
15. Refer to Firebox Installation, point 3.
16. If flue offset is required, refer to AS/NZS 2918 4.1

AS/NZS 2918 General Notes

WARNING: THE APPLIANCE AND FLUE SYSTEM SHALL BE INSTALLED IN ACCORDANCE WITH AS/NZS 2918 AND THE APPROPRIATE REQUIREMENTS OF THE RELEVANT BUILDING CODE OR CODES.

WARNING: APPLIANCES INSTALLED IN ACCORDANCE WITH THIS STANDARD SHALL COMPLY WITH THE REQUIREMENTS OF AS/NZS 4013 WHERE REQUIRED BY THE REGULATORY AUTHORITY, I.E. THE APPLIANCE SHALL BE IDENTIFIABLE BY A COMPLIANCE PLATE WITH THE MARKING 'TESTED TO AS/NZS 4013'.

ANY MODIFICATION OF THE APPLIANCE THAT HAS NOT BEEN APPROVED IN WRITING BY THE TESTING AUTHORITY IS CONSIDERED TO BE IN BREACH OF THE APPROVAL GRANTED FOR COMPLIANCE WITH AS/NZS 4013.

CAUTION: MIXING OF APPLIANCE OR FLUE SYSTEM COMPONENTS FROM DIFFERENT SOURCES OR MODIFYING THE DIMENSIONAL SPECIFICATION OF COMPONENTS MAY RESULT IN HAZARDOUS CONDITIONS. WHERE SUCH ACTION IS CONSIDERED, THE MANUFACTURER SHOULD BE CONSULTED IN THE FIRST INSTANCE.

CAUTION: THIS APPLIANCE SHOULD NOT BE OPERATED WITH CRACKED AND BROKEN COMPONENTS, e.g. GLASS PANELS OR CERAMIC TILES, MAY RENDER THE INSTALLATION UNSAFE.

WARNING: ANY MODIFICATION OF THE APPLIANCE THAT HAS NOT BEEN APPROVED IN WRITING BY THE TESTING AUTHORITY IS CONSIDERED AS BREACHING AS/NZS 4013.

WARNING: DO NOT USE FLAMMABLE LIQUIDS OR AEROSOLS TO START OR REKINDLE THE FIRE.

WARNING: DO NOT USE FLAMMABLE LIQUIDS OR AEROSOLS IN THE VICINITY OF THIS APPLIANCE WHEN ITS OPERATING.

WARNING: DO NOT STORE FUEL WITHIN HEATER INSTALLATION CLEARANCES.

WARNING: OPEN AIR CONTROLS AND DAMPER WHEN FITTED BEFORE OPENING FIRING DOOR.

WARNING: FOR OPTIMUM PERFORMANCE FUEL MUST BE LOADED SO THE LOGS LAY "FRONT TO REAR" IN PREFERENCE TO LAYING ACROSS THE WIDTH OF THE FIREBOX. SPACES SHOULD BE LEFT BETWEEN THE LOGS TO ENABLE OXYGEN TO GET TO AS MUCH OF THE SURFACE OF THE FUEL AS POSSIBLE.

CAUTION: THIS APPLIANCE SHOULD BE MAINTAINED AND OPERATED AT ALL TIMES IN ACCORDANCE WITH THESE INSTRUCTIONS.

CAUTION: THE USE OF SOME TYPES OF PRESERVATIVE-TREATED WOOD AS A FUEL CAN BE HAZARDOUS.

Before lighting the first fire

If the stove was stored in a cold environment (car, store, etc.) before the first lighting, keep it at room temperature for about 3 hours to equalise moisture condensation and surface temperature of the parts. Otherwise, there is a risk of damage to the glass or lining of the stove.

During the first lighting, the paint coating will go through a curing process. The stove paint will emit an odour for at least 4 hours as it adheres to the steel. Ensure to ventilate the room during this time.

Lighting your fire

- Ensure the Air Slide is in the open or high position. (pulled out fully towards you).
- In firebox lay your fire lighters 10 to centimetres apart. Do not use newspaper as a fire lighter.
- Add a mixture of soft wood and hardwood kindling in a criss cross pattern above the firelighters. Softwood kindling allows for fire to light quicker and burn hotter, mixing in some kindling size hardwood helps the coals retain more heat for longer.
- Light fire with match or gas lighter, when fire is ablaze close the door, but do not latch the door. Leave for 5-10 minutes maximum and do not leave unattended.
- Load pieces of hardwood that are no wider than a drink can in a criss cross pattern.
- Latch the door and leave latched for 30 minutes. If your heater has a fan, do not run the fan for at least 45 minutes.
- After 30 minutes add the large pieces of hardwood. These pieces should be no bigger than a loaf of bread. Close and latch door after loading.
- After 45 minutes you can adjust the air slide to slow fire down and find your comfort level. If you have a fan fitted you can now turn it on.

If too little wood and firelighters are used during lighting or the pieces are too large, the optimal operating temperature will not be reached. This can lead to poor combustion, high soot formation and the extinguishing of the fire after closing the door.

Slow combustion fireplaces with wide door openings are prone to smoke spillage occasionally when the door is opened during lighting and reloading. This occurs due to a pressure imbalance when opening the door as cool air rushes in.

Avoid opening the door when there is visible smoke/ flame to reduce this symptom. It is good practice to only reload when fuel is at coaling phase.

Tips on choosing firewood

How long a tree has been felled or dead for does not indicate how dry the wood is. The best way to dry wood is to split it and expose the inner core allowing the sun to dry the wood naturally.

Good wood merchants will split the wood for you, but may not season it for you.

The amount of you pay for your wood or the appearance of the wood does not justify how dry the wood is. The only way to know how dry your wood is, is to use a moisture meter measuring from the inner core after splitting the piece of wood you are testing.

Only burn wood under 20% moisture.

Anything over 20% and your wood heater will not work efficiently. The energy from the fire will be used to reduce moisture in your wood and not produce heat for your house.

Store your wood for at least 12 months after you have purchased it. Optimum moisture content is between 15-18%. Wood under 15% will have a shorter overall burn time than wood around 20%.

Never burn treated wood or painted wood.

Combustion air

The 3 elements required for fire are Fuel, Heat and Oxygen. When a fire is started within a slow combustion heater, the heat rises in the flue system creating a vacuum within the firebox. This vacuum creates positive pressure or 'draw' which pulls oxygen in to replace itself and create the balance of air to keep the fire running.

In tightly sealed homes, fresh air supply to the unit may be insufficient due to an air pressure imbalance which can affect the operation of the stove.

This stove has the possibility of connecting directly to outside the envelope of the home to supply combustion air. This is via the 99mm diameter central air duct neck located on the rear of the unit. This can be relocated to the base of the unit for outside air connection through the sub floor.

To ensure a central air supply, the duct must not be longer than 3 m and have too many bends. The minimum duct diameter is 80 mm.

The central air duct must be led outdoors or into a well-ventilated room inside the building (cellar, utility room, etc.).

VisionLINE fireplaces recommends the VisionLINE AIR insulated flue system to create a balanced flue ensuring adequate air supply balance.

Over firing the unit and continuously running the unit on high with an overloaded firebox for extended periods of time can damage the unit.

This picture shows the firebox fully loaded.

Note the red line which indicates a gap between the loaded fuel and the baffle top and the clear path to the tertiary air tube at the rear.

Loading fuel which touches the roof baffle or the rear tertiary air tube is considered to be overloaded and can result in over-firing of the product causing damage to the unit and voiding the warranty.



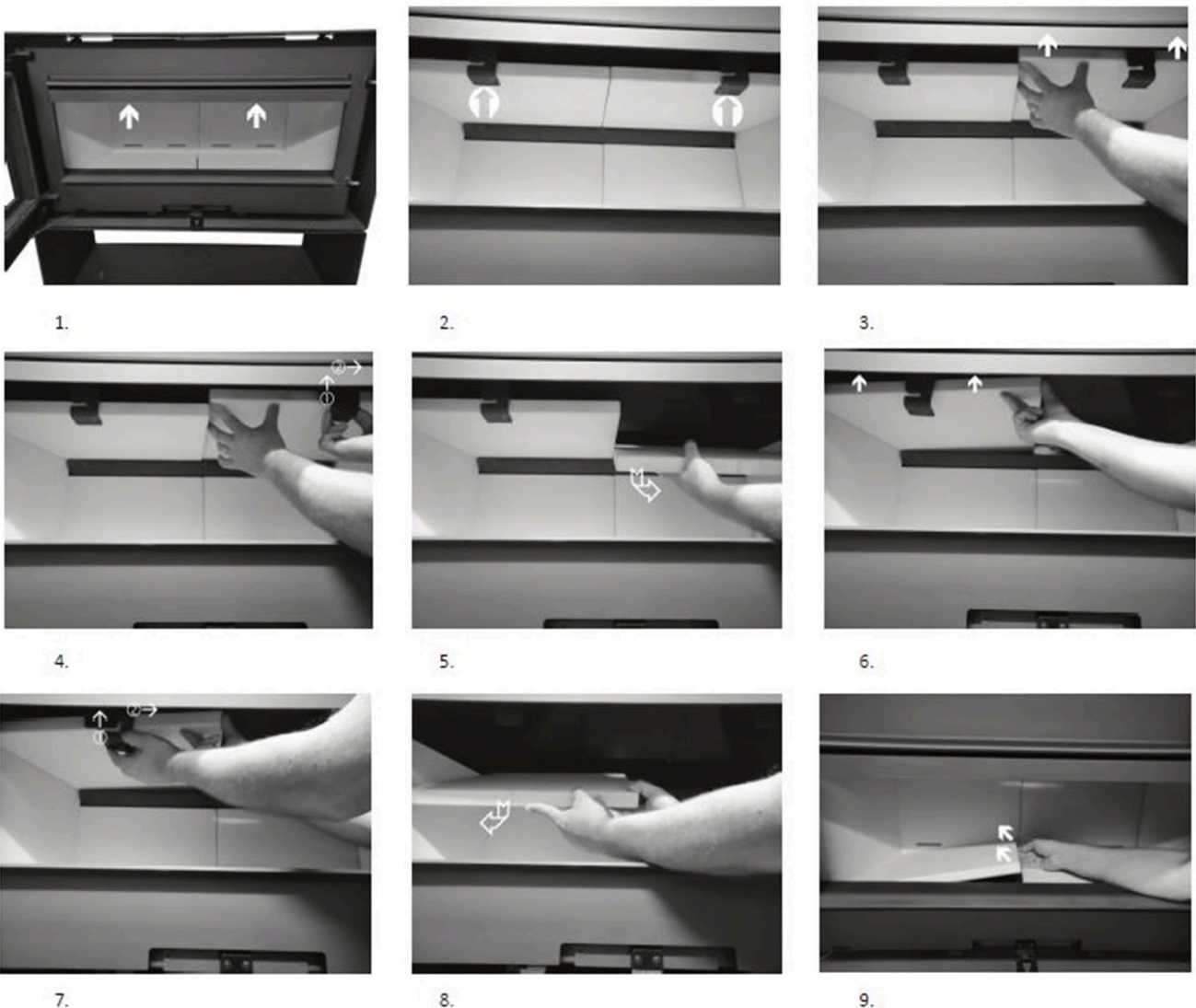
It is recommended to inspect the fireplace and flue once a year minimum including having the flue swept to remove any creosote build-up.

Before the heating season, thoroughly clean the entire fireplace from ash and soot with a brush or a vacuum cleaner.

Never use abrasive products to clean the glass or metal parts as this may cause damage. Glass should only be cleaned when the stove is cold.

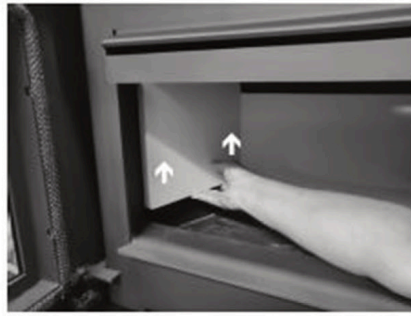
The surface of the stove can be cleaned with a damp cloth or if necessary, with a mild soap solution. Any scratches or blemishes to the finished paint surface can be touched up with a light sand and Anthracite Grey high temp paint.

For brick removal, see the following steps





10.



11.



12.



13.



14.



15.



16.



17.



18.

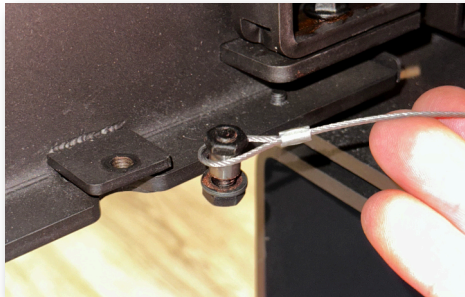
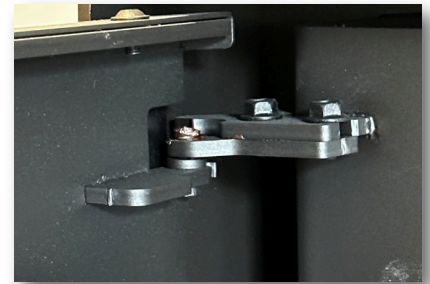
For seismic restraint purposes when not using the Taurus Pedestal Base, the following is the firebox removal process.

The steps below first require the bricks and door to be removed as per previous pages of this instruction manual.

The self closing cable at the bottom of the door will need to first be removed using a 10mm ring spanner to loosen the locking nut and bolt holding thread. Ensure to hold the tension on the cable whilst removing the bolt and once removed add the bolt and nut inside the cable loop so it doesn't go missing under the unit.

Note: Mark the door hinge location for easy re-fitting.

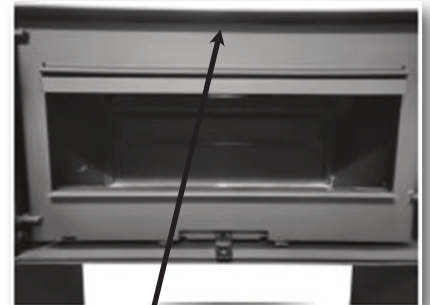
Loosen front 10mm positioning bolt first, then rear locking bolt whilst supporting the door.



Locate all 4 support bolts on the inner sides of the firebox and remove using hex 4 driver bit.



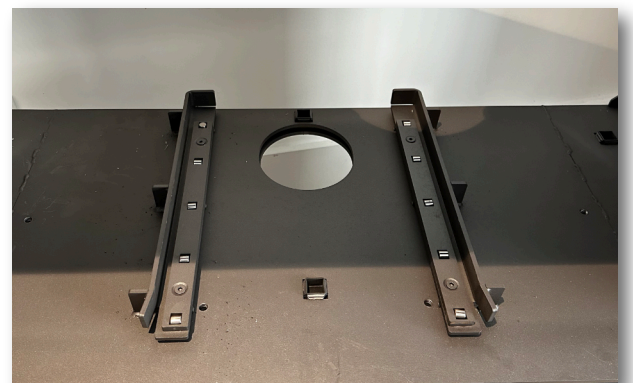
Carefully slide the firebox out of the outer casing. This is best done whilst still bolted to the shipping crate.



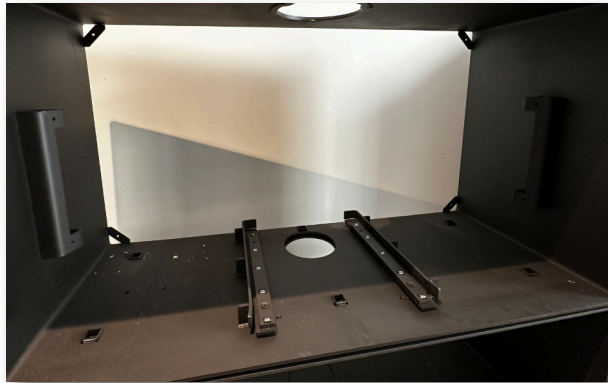
Loosen firebox tensioning bolt located in the middle at the top using 17mm open ended spanner.



The firebox will slide on the rails as pictured below.



For ease of re-fitting the firebox, the firebox shield on the rear can be removed by undoing 4x 10mm securing bolts



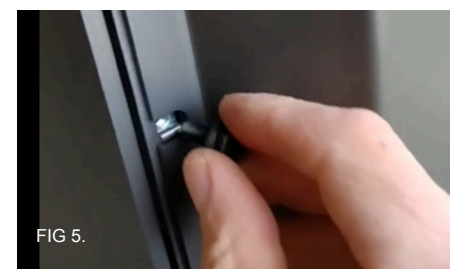
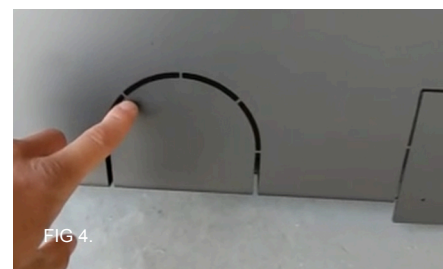
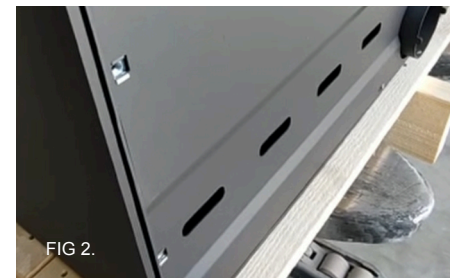
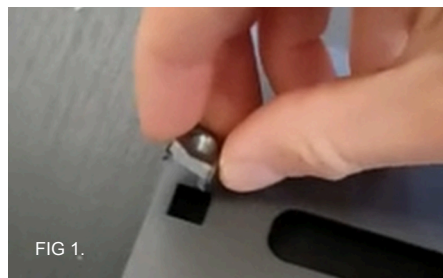
There are six pre-drilled seismic restraint holes in the floor of the casing to choose from and secure (not supplied) 8mm masonry anchors (if applicable)



For reassembly, follow these steps in reverse.

Installing Rear Heat Shield

- Remove the 4x 10mm bolts holding the internal shield onto the fireplace and place (inner surface up) on a flat working surface. Ensure to retain the 10mm bolts to re-install.
- Insert 8x cage nuts into the square holes on the back side of internal shield. (FIG 1)
- Return internal shield back onto the unit and secure with the 10mm bolts.
- Remove the outside air rear spigot (FIG 3) if not using for an outside air direct connection or remove the knock out point on rear shield (FIG 4) so the rear shield can be fitted.
- Place the heat shield onto the unit and secure using the supplied 10mm bolts into the cage nuts on the internal shield (FIG 5)



VisionLINE Wood Stove Warranty

VisionLINE extends the following manufacturer's warranty for wood hearth appliances that are purchased from a VisionLINE authorised dealer.

VisionLINE warrants to the original owner of the VisionLINE appliance at the site of installation, and to any transferee taking ownership of the appliance at the site of installation within two years following the date of original purchase, that the VisionLINE appliance will be free from defects in materials and workmanship at the time of manufacture.

After installation, if covered components manufactured by VisionLINE are found to be defective in materials or workmanship during the applicable warranty period, VisionLINE will, at its option, repair or replace the covered components. VisionLINE, at its own discretion, may fully discharge all of its obligations under this manufacturer's warranty by replacing the product itself or refunding the verified purchase price of the product itself. The maximum amount recoverable under this warranty is limited to the purchase price of the product. This warranty is subject to conditions, exclusions and limitations as described below.

Warranty coverage begins on the date of original purchase. In the case of new home construction, coverage under this manufacturer's warranty begins on the date of first occupancy of the dwelling or six months after the sale of the product by an independent, authorised VisionLINE dealer/ distributor, whichever occurs earlier. The warranty period for this manufacturer's warranty shall commence no later than 12 months following the date of product shipment from VisionLINE AU, regardless of the installation or occupancy date.

The term "Limited Lifetime" in the table below is defined as: 10 years from the beginning date of warranty coverage for wood appliances. These time periods reflect the minimum expected useful lives of the designated components under normal operating conditions.

15 year structural warranty on the firebox construction including weldment.

5 year warranty on tertiary air tube, baffle and bricks. (labour for 3 years)

2 year warranty on fans and electrical components. (labour for 1 year)

OTHER RIGHTS

The VisionLINE manufacturer's warranty is in addition to other rights and remedies that you may have under Australian law.

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

WARRANTY CONDITIONS AND EXCLUSIONS:

The VisionLINE manufacturer's warranty only covers VisionLINE appliances that are purchased through a VisionLINE authorized dealer or distributor. A list of VisionLINE authorised dealers is available on the VisionLINE branded websites.

This warranty is only valid while the VisionLINE appliance remains at the site of original installation.

WARRANTY EXCLUSIONS:

This VisionLINE manufacturer's warranty does not cover the following:

- Changes in surface finishes as a result of normal use. As a heating appliance, some changes in colour of interior and exterior surface finishes may occur. This is not a flaw and is not covered under warranty.
- Damage to printed, plated, or enamelled surfaces caused by fingerprints, accidents, misuse, scratches, melted items, or other external sources and residues left on the plated surfaces from the use of abrasive cleaners or polishes.
- Repair or replacement of parts that are subject to normal wear and tear during the warranty period. These parts include: paint, gaskets, firebricks, grates and the discolouration of glass.
- Minor expansion, contraction, or movement of certain parts causing noise. These conditions are normal and complaints related to this noise are not covered by this warranty.

WARRANTY EXCLUSIONS cont.

- Damages resulting from: (1) failure to install, operate, or maintain the appliance in accordance with the installation instructions, operating instructions, and listing agent identification label furnished with the appliance; (2) failure to install the appliance in accordance with local building codes; (3) shipping or improper handling; (4) improper operation, abuse, misuse, continued operation with damaged, corroded or failed components, accident, or improperly/incorrectly performed repairs; (5) environmental conditions, inadequate ventilation, negative pressure, or drafting caused by tightly sealed constructions, insufficient make-up air supply, or handling devices such as exhaust fans or forced air furnaces or other such causes; (6) use of fuels other than those specified in the operating instructions; (7) installation or use of components not supplied with the appliance or any other components not expressly authorised and approved by VisionLINE (8) modification of the appliance not expressly authorised and approved by VisionLINE in writing; and/or (9) interruptions or fluctuations of electrical power supply to the appliance.
- Non VisionLINE venting components, hearth components or other accessories used in conjunction with the appliance.
- Any part of a pre-existing fireplace system in which an insert appliance is installed.
- Removal, installation, reinstallation, set up or any other costs associated with a claim including travel and shipping charges for parts.
- VisionLINE's obligation under this warranty does not extend to the appliance's capability to heat the desired space. Information is provided to assist the consumer and the dealer in selecting the proper appliance for the application. Consideration must be given to appliance location and configuration, environmental conditions, insulation and air tightness of the structure.

This warranty is void if:

- The appliance has been over-fired or operated in atmospheres contaminated by chlorine, fluorine, or other damaging chemicals. Over-firing can be identified by, but not limited to, warped plates or tubes, rust coloured cast iron, bubbling, cracking and discolouration of steel finishes.
- The appliance is subjected to prolonged periods of dampness or condensation.
- There is any damage to the appliance or other components due to water or weather damage which is the result of, but not limited to, improper chimney or venting installation.

HOW TO CLAIM

- To make a claim against this warranty, contact your local distributor during regular business hours. See addresses below for a dealer nearest you.
- Additional service fees may apply if you are seeking warranty service from a dealer other than the dealer from whom you originally purchased the product.
- Check with your distributor in advance for any costs to you when arranging a warranty call. Travel and shipping charges for parts are not covered by this manufacturer's warranty.
- VisionLINE will assess your claim. VisionLINE (AU) or The Fireplace (NZ) may need to inspect the product as part of the assessment of your claim. If the product requires inspection, VisionLINE or The Fireplace will discuss with you the best way for this to occur.
- To make a claim under this manufacturer's warranty, you must be able to prove when you purchased the product. The easiest way to do this is through your original proof of purchase, for example your invoice or receipt. However, if you do not have your original proof of purchase VisionLINE or Jetmaster may accept other evidence of the date of purchase.



VisionLINE Australia
PO Box 5051 Burnley, 3121
Phone: (03) 9429 5573
Email: info@visionlinefire.com.au
Web: visionlinefire.com.au

The Fireplace
12 Tawari st, Mt Eden, 1024
Phone: (09) 623 6990
Email: sales@thefireplace.co.nz
Web: thefireplace.co.nz